

SF₆ & Dry Air Electronic multi-parameter transmitter**APPLICATIONS**

- Moisture monitoring of air or gas (SF6)
- Multi-parameter measurement available:
 - Pressure
 - Temperature
 - Density
 - ppmV
 - Relativity Humidity
 - Dew point temperature
- Suitable for indoor or outdoor
- Industrial, medical or aerospace fields
- HV substation, HV circuit breaker
- Suitable also for new Green Gas like Dry Air

High voltage circuit breakers commonly used for distribution and transmission are reliable if they are able to operate in steady and controlled conditions.

The use of SF6 as quenching gas is extremely important to guarantee a safe operation during the life of equipment.

But if moisture inside the gas exceed critical limits the properties of insulation of SF6 are no more valid and severe damages can happen to switchgear.

Moisture limits are defined by IEC60480 standard which defines the guidelines for checking and treatment of sulfur hexafluoride (SF6) taken from electrical equipment and specification for its re-use.

The inlet of moisture inside tank can bring, during power switching and arc quenching, to chemical decomposition of SF6 into fluorides.

Fluorides indeed do not reduce good insulating properties of SF6 unless the content of humidity is beyond critical limit: at this stage the byproducts also include the high corrosive HF hydrogen fluoride acid.

In addition to above the content of moisture must be kept under control to guarantee that in very cold climates the water vapor can't condensate creating tracking lines or leakage currents.

PPMV moisture calculation is based on measurement of three physical data: relative humidity HR%, pressure mbar and temperature °K.

Our sensor has two integrated sensing elements able to read at the same time, all the parameters which are converted by the ASIC into equivalent ppmV unit.

HIGHLIGHTS

- Wide range measurement of moisture content 50 to 2000 ppmV
- Patented polymer die chemically resistant depending on gas and exposition
- Excellent long term stability
- Factory calibration by laser trimming
- Low drift temperature compensated
- 14 bit ASIC core digital Uprocessor
- Double primary sensing element on combined printed board
- Internal digital I2C communications for safe and error free link
- Dry contacts for low and alarm set points (optional)
- Visual indication by powerless flag indicator (information kept even without energy)
- Analogue output 4 to 20mA loop powered or digital Modbus RTU RS 485

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Rev./Mod Descrizione:	Data								
L2	1								

DESIGNATIONS
Multiparameter transmitter
SGM / M / □ / □ / □ / □

- C with cable 43931084 L X=5mt (leave blank for without cable)
- DN8 (leave blank for 1/4" gas)
- DN20
- 38 for 3/8" G BSPP
- F for 3/8" G BSPP with external filter
- MA 1/4" gas male
- M Mainquist connection
- D digital RS485 MODBUS
- DG digital RS485 MODBUS - Green Gas (Dry air)
- 10 full span 10/20Bar

Fig.	Material/Materiale	N° Series / Serie	Finishing / Finitura
...
Filling Room Archivio	Thread quality tolerance Tolleranza filetti quote Bg-6S UNI 5541-6S	General tolerance for machining / Tolleranze generali per lavorazioni meccaniche: Coord.Punching N.C. mach. Coord. punzon. o C.N. JS11	Quality for linear dimension Quote per quote lineari JS13
Prep. C. Forlani Dis. App. P. Guizzetti	Resp. Dep. Uff. Resp. Uff. Tecnico	Title Titolo Multiparameter transmitter SGM/M	
Rev./Mod. 0	07.10.2019 Emissione nuovo disegno	Apparatus Doc. No. 43931179	Scale 1:1

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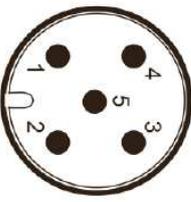
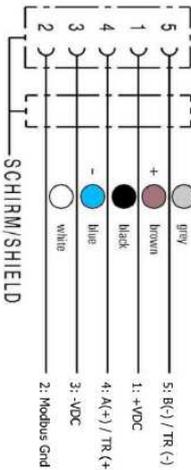
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Rev./Mod Descrizione:	Data	Rev./Mod Descrizione:	Data	Rev./Mod Descrizione:	Data	Rev./Mod Descrizione:	Data	Rev./Mod Descrizione:	Data
<p>Plano di Complemento (UNI ISO 2859)</p> <p>LIVELLO</p> <p>L2</p>		<p>1</p>		<p>1</p>		<p>1</p>		<p>1</p>	
<p>GAS CONNECTIONS</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>COUPLING DN8 valve</p> </div> <div style="text-align: center;"> <p>COUPLING DN20 valve</p> </div> <div style="text-align: center;"> <p>COUPLING DN20 valve</p> </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="text-align: center;"> <p>1/4" G female</p> </div> <div style="text-align: center;"> <p>1/4" G male</p> </div> <div style="text-align: center;"> <p>3/8" G BSPP</p> </div> </div> <p>Malmquist connection</p> <p>Coupling DN20 valve</p>									
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DIAGRAM 1: TABLE OF TELEGRAM

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Rev./Mod	Data	Rev./Mod	Data	Rev./Mod	Data	Rev./Mod	Data
Descrizione:		Descrizione:		Descrizione:		Descrizione:	
L2		1					

DIAGRAM 2: DEW POINT MEASUREMENT ACCURACY

Moisture Content Conversion Chart
for SF₆ at atmospheric pressure

°F	°C	PPM _m	PPM _v	°F	°C	PPM _m	PPM _v	°F	°C	PPM _m	PPM _v
30	-1	780	6326	-6	-21	120	973	-42	-41	13	105
28	-2	700	5677	-8	-22	110	892	-44	-42	12	97
27	-3	625	5069	-9	-23	100	811	-45	-43	11	89
25	-4	575	4663	-11	-24	90	730	-47	-44	9	73
23	-5	500	4055	-13	-25	80	649	-49	-45	8.5	69
21	-6	450	3650	-15	-26	70	568	-51	-46	7.5	61
19	-7	410	3325	-17	-27	64	519	-53	-47	6.8	55
18	-8	390	3163	-18	-28	57	462	-54	-48	6	49
16	-9	350	2839	-20	-29	50	406	-56	-49	5.5	45
14	-10	320	2595	-22	-30	44	357	-58	-50	5	41
12	-11	290	2352	-24	-31	40	324	-60	-51	4.2	34
10	-12	260	2109	-26	-32	36	292	-62	-52	4	32
9	-13	240	1946	-27	-33	32	260	-63	-53	3.5	28
7	-14	220	1784	-29	-34	29	235	-65	-54	3	24
5	-15	200	1622	-31	-35	27	219	-67	-55	2.5	20
3	-16	185	1500	-33	-36	24	195	-69	-56	2.3	19
1	-17	175	1419	-35	-37	22	178	-71	-57	2	16
0	-18	150	1217	-36	-38	19	154	-72	-58	1.7	14
-2	-19	145	1176	-38	-39	17	138	-74	-59	1.5	12
-4	-20	135	1095	-40	-40	15	122	-76	-60	1.3	11

Rev./Mod	Data	Rev./Mod	Data	Rev./Mod	Data	Rev./Mod	Data
Descrizione:		Descrizione:		Descrizione:		Descrizione:	
107.10.2019							

DIAGRAM 3: ISOCHORES

Fig.	Filing Room	Material/Materiale	N° Series / Serie	Finishing / Finitura
	Thread quality tolerance Tolleranza filetti qualità 9g-65 UNI 5541-65	General tolerance for machining / Tolleranze generali per lavorazioni meccaniche: Coord.Punching N.C. mach. Coord. punzon. o C.N. JS11		
Prep. C. Forlani				
App. P. Guzzetti				
Resp. Des. Uff. Resp.				
Uff. Tecnico				
Appr. 107.10.2019				
Doc. No. 43931179				
Scale 1:1				
SP. No. 4				

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SF₆ & Dry Air Electronic multi-parameter transmitter

STORAGE

If the device must be storage before use, please keep dry and repaired.

Do not leave outdoor.

Device is strongly sensitive to humidity hence avoid to store where relative humidity is more than 90%.

STORAGE TEMPERATURE: -30°C to +70°C

RELATIVE HUMIDITY: max 90% @ +40°C

MAINTENANCE

Maintenance of transmitter must be done compulsory in factory. We recommend every 5 years to send back transmitter for calibration check and inspection.

WARRANTY

Device is covered by 24 months after installation or max 36 months after delivery.

In case of service the transmitter must be sent back to factory for inspection.

SF₆ & Dry Air Electronic multi-parameter transmitter

WARNINGS

CAUTION

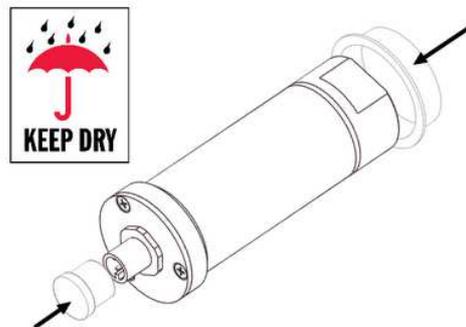
Do not drop or hit the transmitter. The sensor is fragile and may break from sudden shock. When transporting the transmitter, use the original shipping box from Electronsystem.

NOTE

Keep the transmitter dry and clean.

Do not remove the transparent transport protection caps before you are ready to install the transmitter.

Uncapped transmitter will absorb environment moisture which will affect the dewpoint measurement and will potentially need weeks to be ready to give reliable signal.



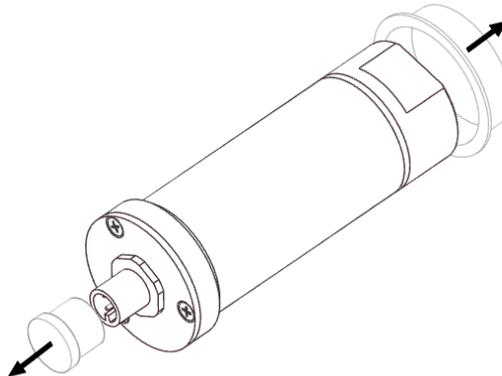
NOTE

Connect the transmitter directly to the main SF₆ gas volume, not behind a sampling line because this is the area where high humidity tends to accumulate.

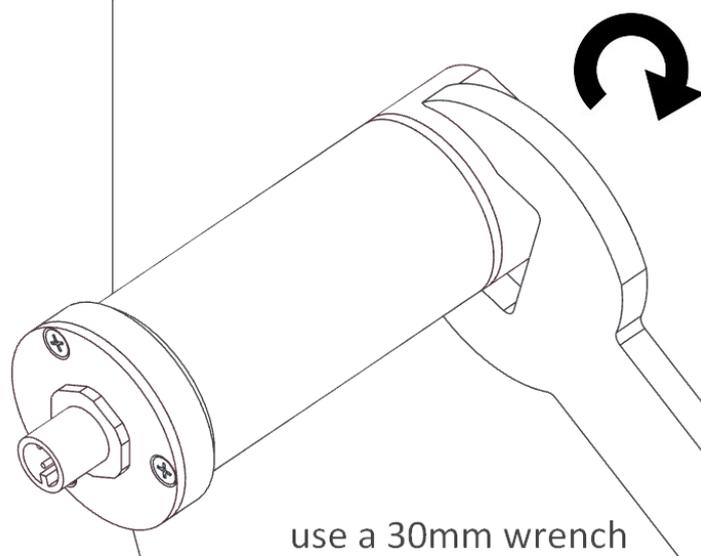
In any case after first installation the transmitter will have a small amount of moisture inside the connection. In still dry gas it takes a long time until a vapour pressure inside the measurement cell reaches equilibrium with the main gas tank. It is usual for the stabilization of the dewpoint reading to take several days after installation.

SF₆ & Dry Air Electronic multi-parameter transmitter**INSTALLATION**

1. Remove the transparent transport caps when you are ready to install the transmitter. Check o-ring is clean without dust and properly assembled.



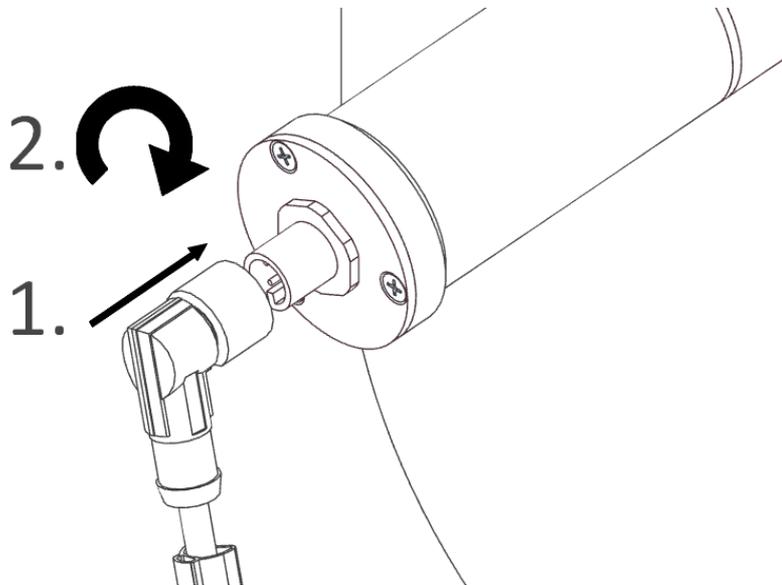
2. Install the transmitter to the mechanical coupling and tighten gently by hand. Then use a 30mm wrench to tighten the connection. Use a sufficient force to achieve a tight installation (recommended 10-15Nm) . The system must be leak-free for accurate measurement.



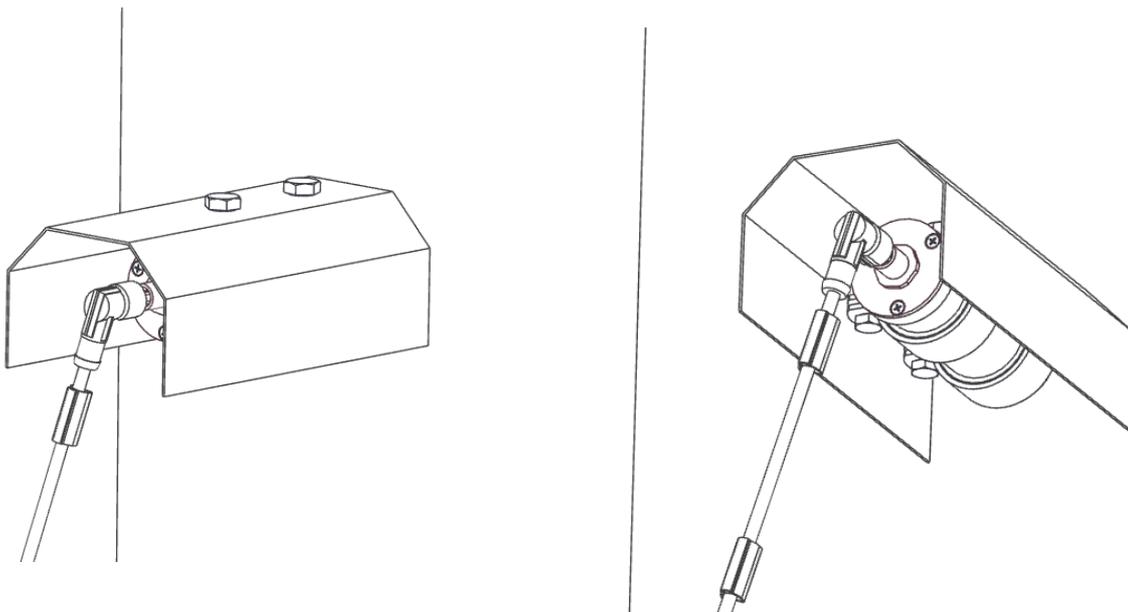
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SF₆ & Dry Air Electronic multi-parameter transmitter

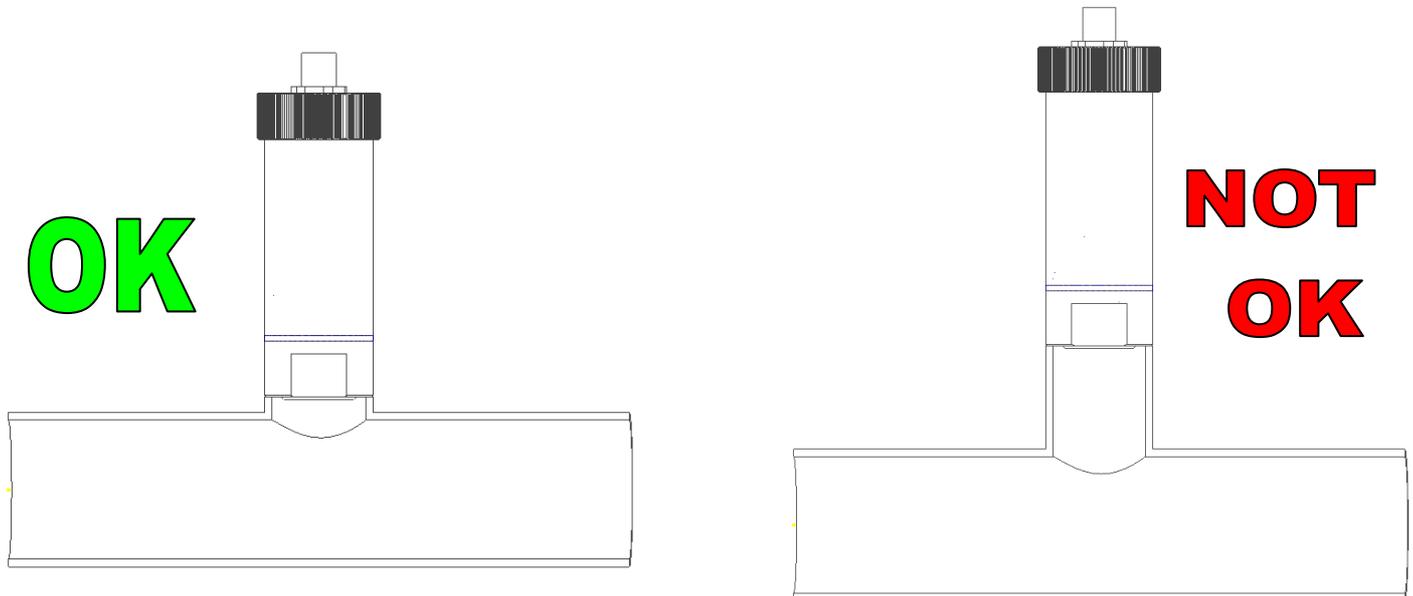
3. Connect proper circular wiring into the output port checking the correct polarization of the connector then turn firmly the rotating crown of the cable.
Use a cable with a suitable outdoor IP67 connector for your installation (straight or angled)



4. In case the weather shield is needed (optional), can be added to the transmitter by fitting the two rubber clamps on the body of transmitter and tightening to assure it can remain in place. Assure that the stainless roof completely cover the transmitter and the cable connection.



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SF₆ & Dry Air Electronic multi-parameter transmitter**5. Suggested installation hint to avoid inaccurate reading of moisture (Tdew and ppmV)**

The primary element need to breathe to give an accurate response hence if installation is at the end of a thin pipe or far from tank there is no possibility to hydrate or dry; this will cause inaccurate reading unless a flow is guaranteed

SF₆ & Dry Air Electronic multi-parameter transmitter**APPLICATION NOTES and FAQ:**

Q: What is the physical parameter transmitted by Moisture Indicator code SGM/MI/x ?

A: The sensor read relative humidity, temperature and pressure and converts into ppmV unit

Q: What is ppmV ?

A: Moisture volume concentration (parts per million by volume). One million times the ration of the volume of moisture (water vapour) present in the gas to the total volume of the gas (including water vapour).

Q: What is dewpoint temperature, Tdew ?

A: The temperature (in degrees °C or °F) at which moisture (water vapour) in the gas begins to condense as liquid (droplets or dew) or solid (ice)

Q: What is ppmW ?

A: Moisture mass concentration (parts per million by mass).

For SF₆ gas, conversion to ppmW=ppmV / 8.1

Q: Is Tdew pressure dependant ?

A: Yes it is strongly dependant. It has no sense to deal with Tdew without indicating also the reference pressure of tank

Q: Is ppmV or ppmW pressure dependant ?

A: No they do not depend on pressure of tank

Q: What if measurement in Tdew is desired and only ppmV is known or measured ?

A: To convert ppmV (or ppmW) to Tdew pressure of tank need to be known.

For general purpose indication please check tables below.

SF₆ & Dry Air Electronic multi-parameter transmitter

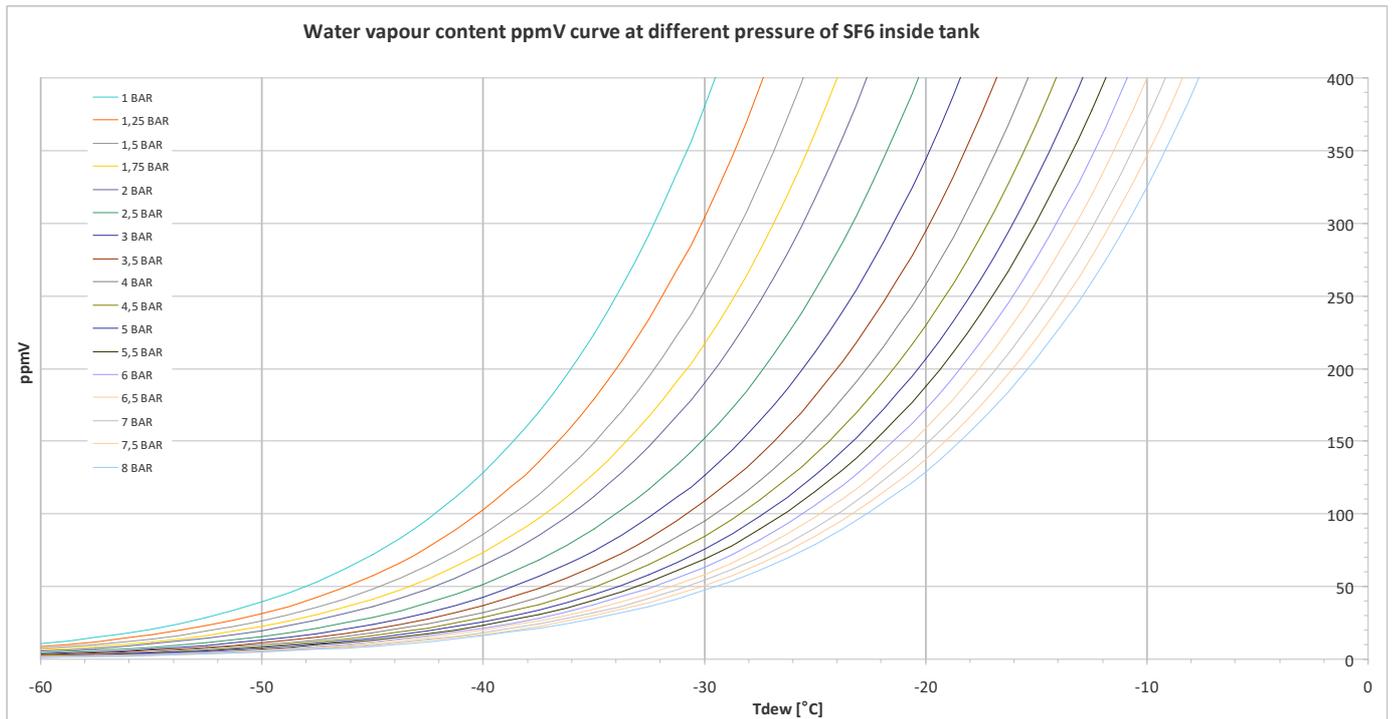
Simplified table for quick conversion to ppmV

ppmV	Ptank [bar abs]																
	1	1,25	1,5	1,75	2,0	2,5	3,0	3,5	4,0	4,5	5,0	5,5	6,0	6,5	7,0	7,5	8,0
-60	10,8	8,6	7,2	6,2	5,4	4,3	3,6	3,1	2,7	2,4	2,2	2,0	1,8	1,7	1,5	1,4	1,4
-57,5	15,1	12,1	10,1	8,6	7,6	6,0	5,0	4,3	3,8	3,4	3,0	2,7	2,5	2,3	2,2	2,0	1,9
-55	20,9	16,8	14,0	12,0	10,5	8,4	7,0	6,0	5,2	4,7	4,2	3,8	3,5	3,2	3,0	2,8	2,6
-52,5	28,8	23,1	19,2	16,5	14,4	11,5	9,6	8,2	7,2	6,4	5,8	5,2	4,8	4,4	4,1	3,8	3,6
-50	39,4	31,5	26,3	22,5	19,7	15,8	13,1	11,3	9,8	8,8	7,9	7,2	6,6	6,1	5,6	5,3	4,9
-47,5	53,5	42,8	35,6	30,5	26,7	21,4	17,8	15,3	13,4	11,9	10,7	9,7	8,9	8,2	7,6	7,1	6,7
-45	72,1	57,7	48,0	41,2	36,0	28,8	24,0	20,6	18,0	16,0	14,4	13,1	12,0	11,1	10,3	9,6	9,0
-42,5	96,5	77,2	64,4	55,2	48,3	38,6	32,2	27,6	24,1	21,4	19,3	17,5	16,1	14,8	13,8	12,9	12,1
-40	128,5	102,8	85,7	73,4	64,2	51,4	42,8	36,7	32,1	28,5	25,7	23,4	21,4	19,8	18,4	17,1	16,1
-37,5	170,0	136,0	113,3	97,1	85,0	68,0	56,7	48,6	42,5	37,8	34,0	30,9	28,3	26,1	24,3	22,7	21,2
-35	223,6	178,9	149,0	127,7	111,8	89,4	74,5	63,9	55,9	49,7	44,7	40,6	37,3	34,4	31,9	29,8	27,9
-32,5	292,4	233,9	194,9	167,1	146,2	116,9	97,4	83,5	73,1	65,0	58,5	53,2	48,7	45,0	41,8	39,0	36,5
-30	380,3	304,2	253,5	217,3	190,1	152,1	126,7	108,6	95,1	84,5	76,0	69,1	63,4	58,5	54,3	50,7	47,5
-27,5	492,0	393,6	328,0	281,1	246,0	196,8	164,0	140,5	123,0	109,3	98,4	89,4	82,0	75,7	70,3	65,6	61,5
-25	633,3	506,6	422,1	361,8	316,5	253,2	211,0	180,9	158,2	140,7	126,6	115,1	105,5	97,4	90,4	84,4	79,1
-22,5	811,0	648,7	540,5	463,3	405,4	324,3	270,2	231,6	202,6	180,1	162,1	147,4	135,1	124,7	115,8	108,1	101,3
-20	1033,7	826,8	688,9	590,4	516,6	413,2	344,3	295,1	258,2	229,5	206,6	187,8	172,1	158,9	147,5	137,7	129,1
-17,5	1311,2	1048,7	873,8	748,9	655,2	524,1	436,7	374,3	327,5	291,1	262,0	238,1	218,3	201,5	187,1	174,6	163,7
-15	1655,8	1324,2	1103,3	945,5	827,2	661,7	551,3	472,5	413,4	367,5	330,7	300,6	275,6	254,4	236,2	220,5	206,7
-12,5	2081,8	1664,7	1386,9	1188,5	1039,8	831,7	693,0	593,9	519,6	461,9	415,7	377,9	346,4	319,7	296,9	277,1	259,8
-10	2606,3	2084,0	1736,0	1487,7	1301,5	1040,9	867,3	743,3	650,3	578,0	520,2	472,9	433,4	400,1	371,5	346,7	325,0
-7,5	3249,6	2598,0	2164,0	1854,3	1622,2	1297,3	1080,9	926,3	810,4	720,3	648,2	589,3	540,1	498,6	462,9	432,1	405,0
-5	4035,6	3225,9	2686,8	2302,1	2013,7	1610,4	1341,6	1149,7	1005,9	894,0	804,5	731,3	670,3	618,8	574,5	536,2	502,7
-2,5	4992,7	3990,2	3322,9	2846,9	2490,1	1991,1	1658,7	1421,4	1243,5	1105,2	994,6	904,1	828,7	764,9	710,2	662,8	621,4
0	6154,1	4917,2	4094,3	3507,4	3067,6	2452,6	2043,0	1750,6	1531,5	1361,1	1224,8	1113,3	1020,5	941,9	874,5	816,2	765,1
2,5	7558,9	6038,0	5026,6	4305,4	3765,2	3009,9	2507,0	2148,1	1879,1	1669,9	1502,7	1365,9	1251,9	1155,5	1072,9	1001,3	938,7
5	9253,0	7388,8	6149,7	5266,6	4605,2	3680,8	3065,4	2626,4	2297,3	2041,5	1837,0	1669,7	1530,4	1412,5	1311,5	1223,9	1147,3
7,5	11290,2	9011,8	7498,6	6420,5	5613,4	4485,7	3735,3	3200,0	2798,9	2487,1	2237,8	2034,0	1864,2	1720,5	1597,4	1490,8	1397,5
10	13733,6	10956,8	9114,0	7801,8	6820,0	5448,5	4536,3	3885,8	3398,4	3019,7	2716,9	2469,3	2263,0	2088,6	1939,1	1809,6	1696,3
12,5	16657,0	13281,3	11043,3	9450,8	8259,7	6596,9	5491,3	4703,2	4112,9	3654,2	3287,6	2987,8	2738,2	2527,0	2346,1	2189,3	2052,2
15	20147,1	16053,0	13341,8	11414,1	9973,1	7962,6	6626,7	5674,7	4961,8	4408,1	3965,5	3603,7	3302,4	3047,6	2829,3	2640,2	2474,8
17,5	24306,0	19350,7	16073,8	13745,9	12007,1	9582,6	7972,8	6826,1	5967,7	5301,1	4768,5	4333,1	3970,6	3664,0	3401,4	3173,9	2975,0
20	29253,6	23266,7	19314,0	16509,3	14415,9	11499,6	9564,7	8187,1	7156,4	6356,2	5716,9	5194,5	4759,6	4391,8	4076,9	3804,0	3565,4

Legenda:

	0 < ppmV < 200
	201 < ppmV < 500
	501 < ppmV < 1000
	ppmV > 1001

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Calculations have been simplified for an easier reading.

DISCLAIMER NOTE:

While we provide application assistance it is up to the customer to determine the suitability for its use.

Specification may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However we assume no responsibility for its use.

The quality of Electronsystem MD products is guaranteed by a Quality, Safety and Environmental management system certified by DNV according to ISO 9001, ISO 18001 and ISO 14001. Electronsystem MD works in partnership with its customers in designing customized executions in order to meet specific requirements, please contact us.

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